



Considerations of lifecycle management in scope of the changing regulatory landscape

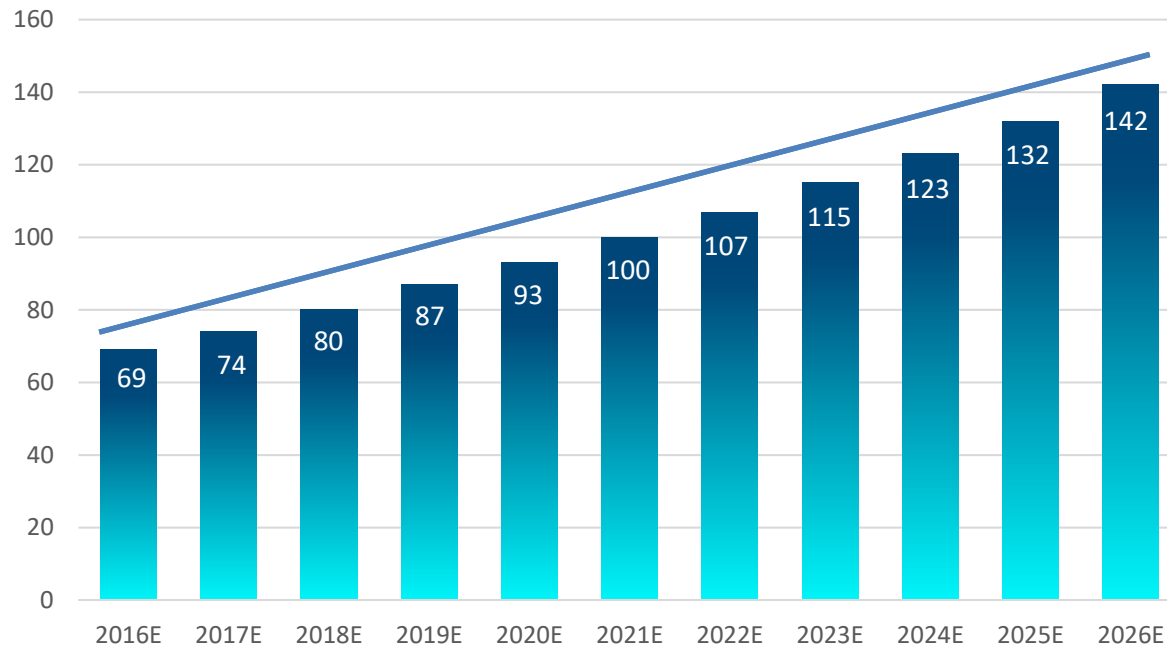
*Rosemary Gonzales, Vice President Regulatory Affairs & Compliance,
SHL Group*  SHL GROUP



Overview

- Market trends and innovations as drivers of regulatory change
- A view of the fast-changing regulatory landscape
- Preparing for the future: a strategic roadmap for moving forward

Overall Auto Injectors Market (Number of Units, Millions), 2016-2026



Source: Roots Analysis^[1]

The auto injectors market is expected to increase from about 69 million annual units to approximately 142 million units by 2026, representing an annualized **growth rate of 7.6%**.

The market is likely to increase from US\$775 million in 2016 to US\$1,243 million in 2026 due to ^[2] :

Patient Need:

- Growing prevalence of chronic diseases
- Urgent treatment required in emergency conditions

Industry Competition:

- Biosimilars

Health Authority:

- Sharps injury prevention regulations
- Reimbursement pressures to decrease cost, increase value, and enhance compliance for the user





Technology is Evolving and So Are Regulations, Standards and Guidance

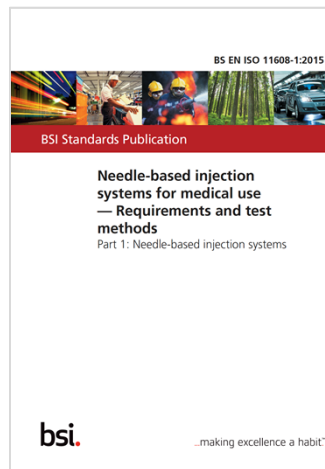
Innovation drivers: Auto injectors can enable people to overcome concerns about self injections. Their benefits include:

- Easier administration
- Reduced anxiety (needle phobia)
- Improved treatment adherence
- Fewer sharps injuries
- More versatile (high volume drugs, high viscosity drugs, and lyophilized drugs)

As technology advances, regulators must continue to ensure **safe and effective products** and so regulations evolve as well



- About 16% of auto injectors on the market are used in hospital settings as a safer alternative for healthcare professionals [3]
- Auto injectors are contributing significantly to the 88% reduction in needle stick injuries [4]



ISO 11608-1
- section 3.16



ISO 23908
- in the process of revision





Lifecycle Changes

Potential post-market lifecycle changes to improve:

- Performance, safety, and usability
- Connectivity or other features
- Manufacturability
- Complaint rate

Regulations and Standards:

- 21 CFR 820 requires evaluation of changes
- ISO 13485 contains requirements for assessing design changes
- Consider upcoming ISO/CD 20069 - Change assessment of devices intended for administration of medicinal products



Founders of ISO, London 1946^[5]

- The International Organization for Standardization (ISO) is the world's largest developer of voluntary international standards
- It was founded in 1947, and since then has published 21,773 international standards covering almost all aspects of technology and business

ISO / IEC Standards impacting Medical Devices:

Syringe-related Standards:

ISO 9626: Stainless Steel tubing
ISO 7886-1: Single use syringes
ISO 7886-2: syringes for syr. pumps
ISO 11040-5,-6,-8: Pre-filled syringes

Other Standards which may apply:

IEC 60601-1: Medical Elect. Equip.
IEC 60601-1-8: Alarms
IEC 60601-1-11: Home Healthcare
EN 62304; IEC 80002-1: Software
IEC 15026-1,-2,-4: Systems & Software Engineering
IEC 60601-2 IEC 61000-4; CISPR 11-14-1: EMC
IEC 60812: Dependability

Pump-specific Standards:

IEC 60601-2-24: pumps
 ...if the NIS is a rate-based pump

Other Standards which may apply:

EN 1615, 1618: catheters, tubing
ISO 594-2, ISO 80369-1: connectors
ISO 11070: IV introducers + guide wires

If the device is a Needle-Based Injection System:

ISO 11608 family of standard: addresses:

***Part 1** Needle-based Injection Systems (NIS). Addresses the key requirements for needle-based systems. As the "parent" document for parts 2-7, it covers:

- General requirements, Risk Management
- Free-fall testing, Dose accuracy
- Determining and testing essential functions
- Visual inspection & Markings and Labeling.

The NIS may also have to address the following:

***Part 2** ... if the NIS must be mated with a double-ended, separately-packaged, sterile needle to operate.
***Part 3** ... if the NIS contains a non-syringe container or reservoir for the medicinal product.
***Part 4** ... if the NIS contains electro-mechanical components, electronics, firmware, software and/or batteries.
Part 5 ...if the NIS has an automated function (e.g., needle insertion or retraction, drug delivery, reconstitution).
***Part 6** ... if the NIS is an On-Body Delivery System (OBDS)
Part 7 ...If the NIS is claimed to be appropriate for persons with visual impairment

+

ISO 23908: ...if the NIS is claimed to provide post-use sharps injury protection.

If it is not a needle-based delivery system:

ISO 20072: Aerosol Drug Delivery Devices
ISO 21649: Needle-free Injection Systems.

... whether it has a needle or not, it may also need:

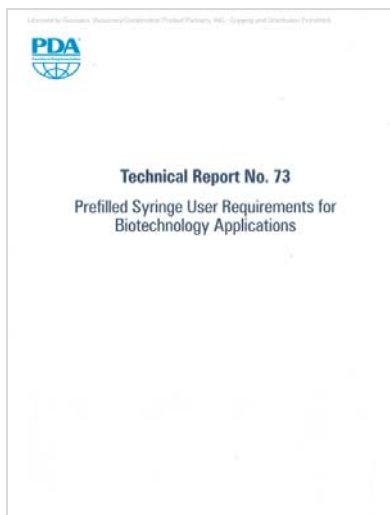
Process Standards:

ISO 14971: Risk Management
IEC 62366: Usability Engineering
ISO 10993-1: Biological compatibility
***ISO 20069:** Change Assessment for Medical Devices
ISO 11135: Sterilization
ISO 15223: Symbols

* Denotes the standard is currently in development or undergoing modification



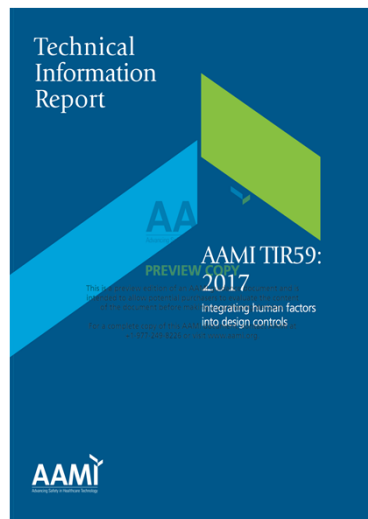
Additional Technical Guides



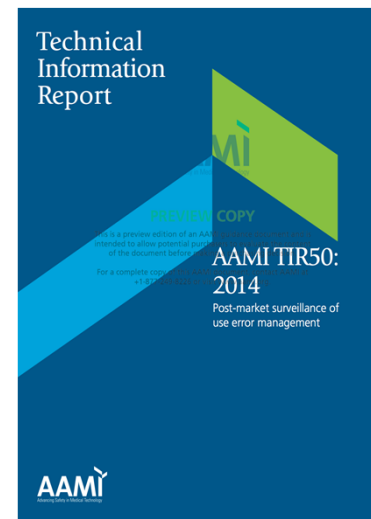
PDA Technical Report No.73
Prefilled Syringe User Requirements for Biotechnology Applications



AAMI TIR48:2015
Quality Management System (QMS) Recommendations on the Application of the U.S. FDA's CGMP Final Rule on Combination Products

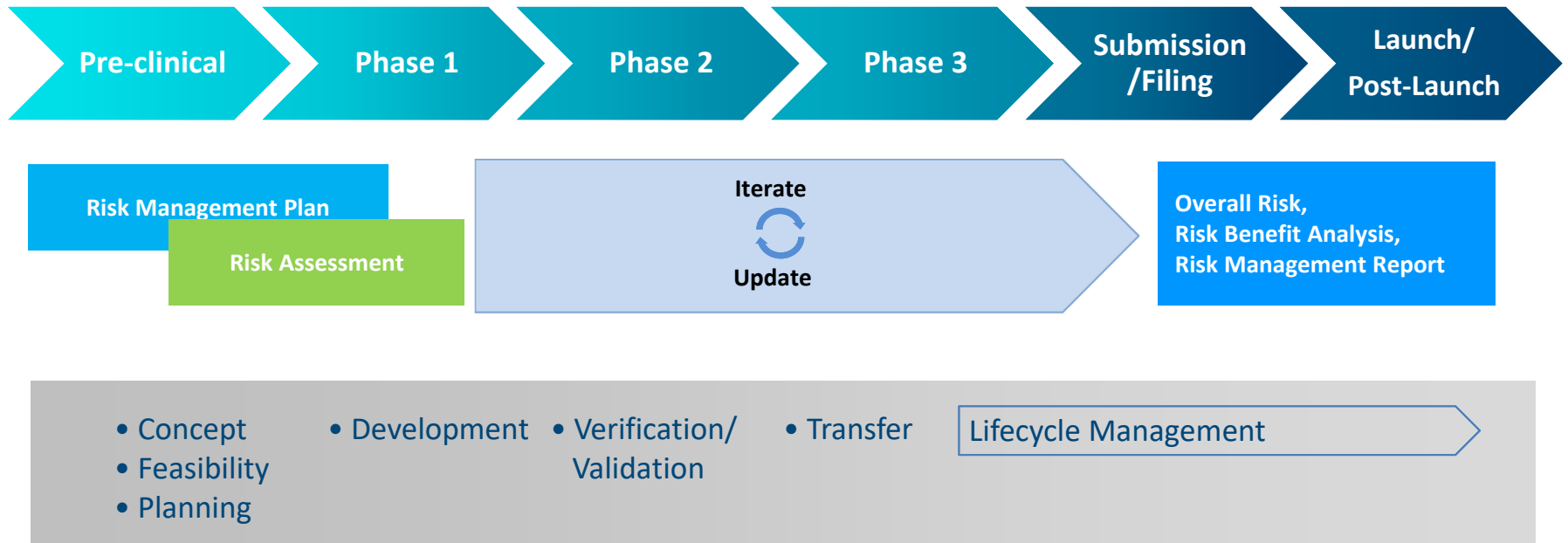


AAMI TIR59:2017
Integrating human factors into design controls



AAMI TIR50:2014
Post-market surveillance of user error management

Aligned Combination Product Development Process



Reference AAMI TIR48:2015^[7]

- New or amended regulations, standards and guidance may occur during any point of development:

- Medical Device Directive → Medical Device Regulation

- ISO 13485

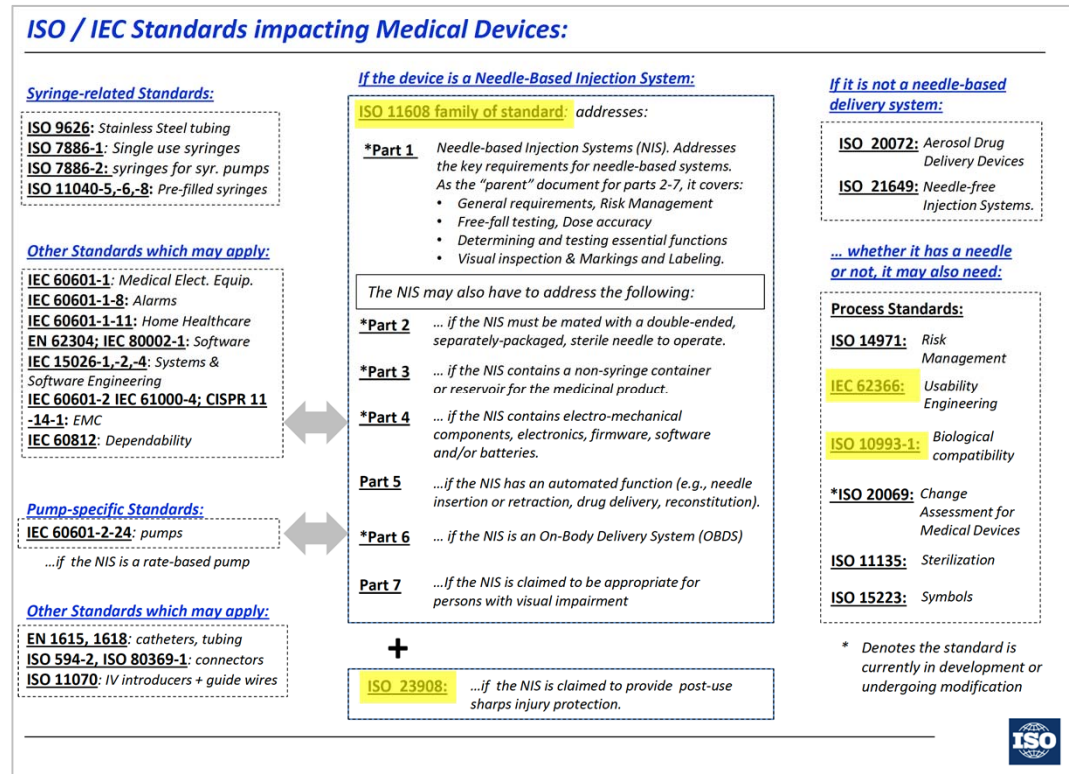
- ISO 11608

- ISO 10993

- ISO 23908

- ISO 14971

- IEC 62366





Ensuring Regulatory Competencies within the Organization

Regulatory Organizational Competencies

Global Regulatory Strategy
submission planning within and across products

Regulatory Intelligence
surveying and providing input to regulations and guidance

Regulatory Compliance
guiding the organization internally on past, current and future products

Support Organizational Infrastructure

Structure and Processes
Design Control
Lifecycle Management

Quality Management System

Leadership

Source: Heidrick & Struggles International, Inc., 2017 ^[8]

- Following best practices
- Encouraging quality by design (QbD)
- Risk management activities
- QMS implementation – Pharmaceutical Quality System
- Pay attention to the supplier systems' compliance with regulatory expectations





2000-2005

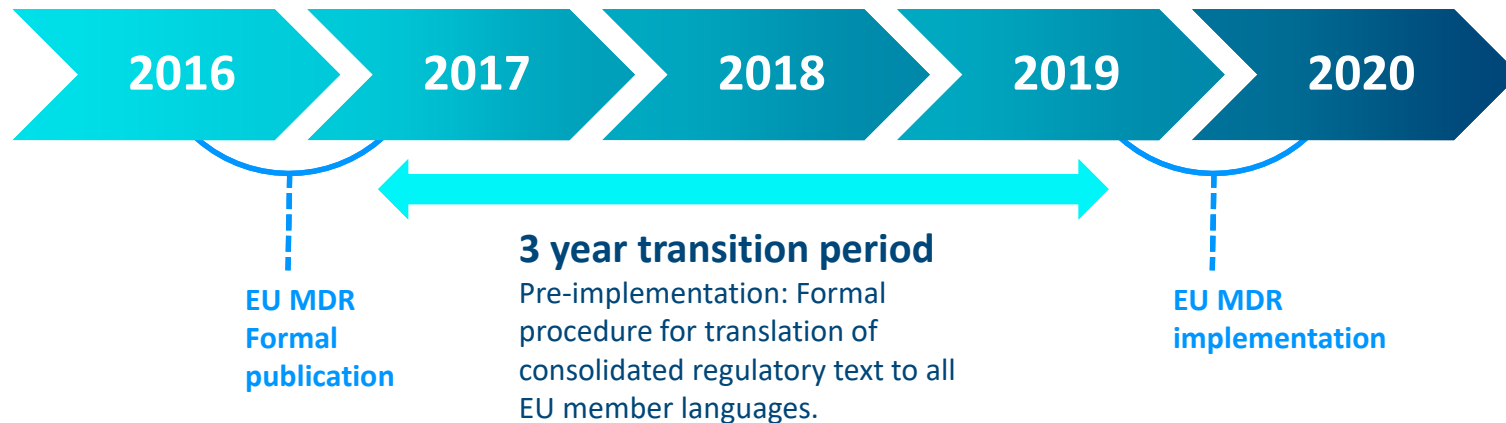
Auto injectors start to build momentum in biologic pharmaceuticals for treatment of chronic diseases.



2005-2017

Regulations and guidance start to increase for combination products. Focus on sharps injury protection and human factors.

Timelines to meet the EU MDR compliance requirements



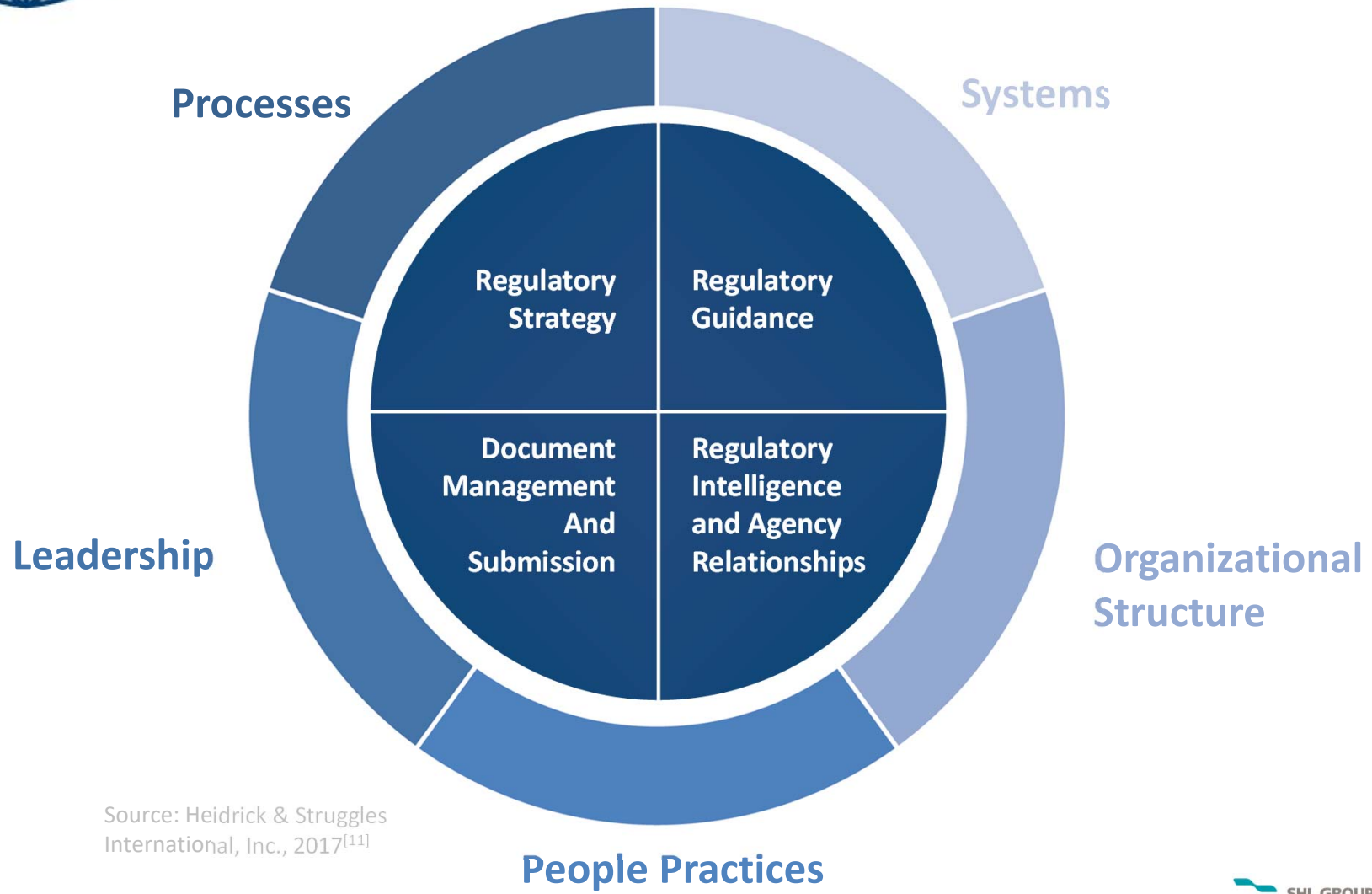
Source: Deloitte, 2016^[9]



Medical Device Directive (MDD) to Medical Device Regulation (MDR) Comparison

Comparison	MDD 93/42 EEC	Medical Device Regulation 2017/745
Pages	60	177
Articles	23	123 (Consider 117)
Annex Published	XII	XVII (Consider Annex I)
Amendments	1998, 2000, 2002, 2003, 2007	Now this is a regulation

Additional 80 legal texts are yet to be written and interpretations are not yet fully established. ^[10]

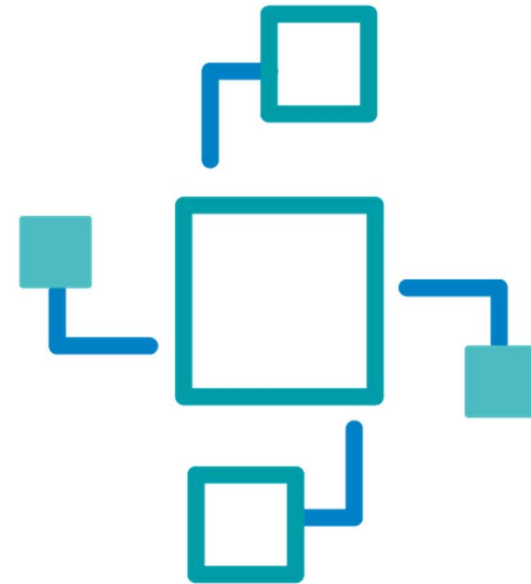


Source: Heidrick & Struggles International, Inc., 2017^[11]



Prepare for the Future – Responsibility and Coordination

- Coordination is essential from the early stage of development
- Everyone should be involved: primary container manufacturer, device developer, final assembler, the pharmaceutical or biotech company
- Each facility is responsible for CGMP requirements applicable to the activities performed at that facility
- Each facility should continue to be at the forefront of change in regulatory landscape





Conclusion

- Innovation and regulatory strategies must be aligned
- Consider your entire portfolio instead of working on a project by project basis
- Understand the regulatory change and be proactive vs reactive
- Does your organization have the right infrastructure to incorporate the complexity and change that we discussed?



Contact Us



If you have any further questions, please visit SHL booth X73-75 or send me an e-mail at: info@shl-group.com

- [1] “Global Autoinjector Market, 2016-2026”, Root Analysis, 2016
- [2] “Global Autoinjector Market, 2016-2026”, Root Analysis, 2016
- [3] IMS Data
- [4] <http://www.businesswire.com/news/home/20060907005284/en/Amgen-Launches-Aranesp-Darbepoetin-Alfa-Prefilled-SureClick>
<http://www.futureinjectiontechnologies.co.uk/why-auto-injectors/>
- [5] Founders of ISO, London 1946, <https://www.accessdata.fda.gov/scripts/cdrh/cfdocs/cfStandards/search.cfm>
http://ec.europa.eu/growth/single-market/european-standards/harmonised-standards_en
- [6] ISO 11608 Family Coordination and Evolution , AbbVie, Inc. Robert R. Nesbitt Director, Human-Centered Design and Human Factors Co-Chair, US TAG, TC76 and TC84; member, AAMI Standards Board
- [7] AAMI TIR48:2015 - Quality Management System (QMS) Recommendations on the Application of the U.S. FDA's CGMP Final Rule on Combination Products
- [8] “Building a 21st-century global regulatory affairs organization”, Heidrick & Struggles International, Inc., 2017
- [9] “Preparing for the future: the new European Union medical devices regulation”, Deloitte, 2016
- [10] <http://eur-lex.europa.eu/legal-content/ENG/TXT/PDF/?uri=CELEX:32017R0745&from=EN>
- [11] “Building a 21st-century global regulatory affairs organization”, Heidrick & Struggles International, Inc., 2017