

- Validation documents
- documents, training documents
- HSE constrain, (toxic, operator protection, cleaning procedure, location, maintenance)

↳ no contact with operator

→ easy access

- Time to do a change over by 1 operator without tools
- limited number of operation, 1 or 2
- container specifications: formats, dimensions, type of glass, glass applicator, stopper, caps
- emulsion, difficult to inspect
- specifications:

mention base line performance

→ MVI studies

Defects to be detected and at what rate

- clumping
 - glass defects
 - particles that may occur
- } according to MVI

- speed requirements
shifts

- 250 batches/year → 1/day 200 units/min