



# PDA Visual Inspection Trainings Course

## Hands on basic instructions

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# Goal of the Experiments

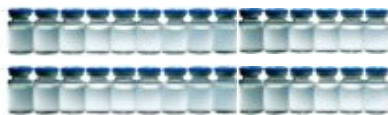
- Identify important parameters
- Recognize behavior of different particles
- It's hard to be an inspector even for half a day





# Test Set

- Test set contains 28 vials
- Blanks and rejects
- Every Inspector has to inspect all 28 vials in each experiment
- Patiently wait until the class is ready to move on to the next experiment







# Setup of the instrument



Switch on  
both lamps



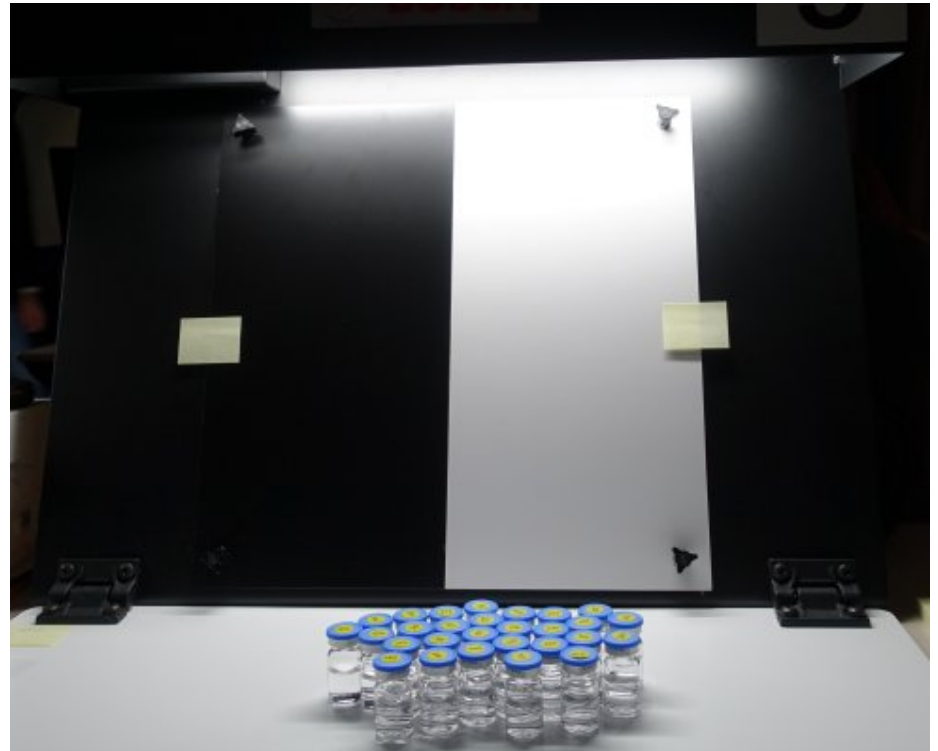
Measure light  
intensity. Mark  
a position at ~  
3000 Lux



Mark a position  
at ~ 3000 Lux



# Tools





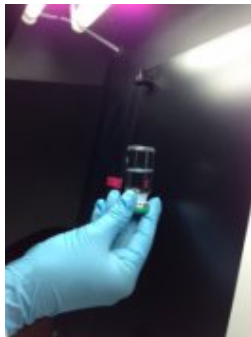
- Remove cover from sensor
- Select measurement range
  
- Just listen to the metronome while inspecting to get the right timing





# Training

- Two vials off each set (marked with a dot) contain easy to observe particles
- Make yourself familiar with swirling and inverting for a couple of minutes with these vials to practice the particle detection
- Try swirling and inverting



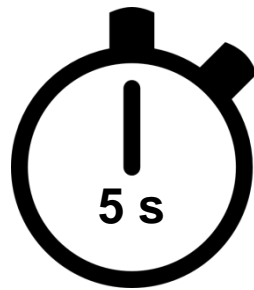




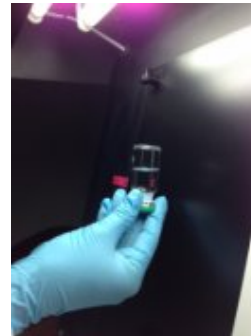
# Exp. 1: Standard condition



Inspect at  
marked position



Inspection time  
5s black, 5 s  
white background



Swirl or  
invert



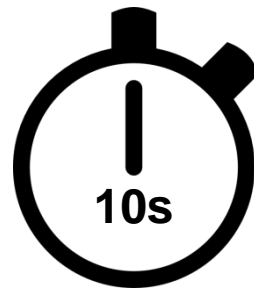
Record  
result



# Exp.2: Elevated inspection time



Inspect at marked position



Inspection time  
10s black, 10s  
white background



Swirl or  
invert



Record  
result



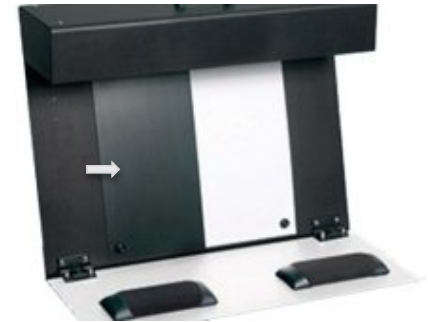
# Exp.3: Reduced Light intensity - Setup of the instrument



Switch off  
one lamp



Measure light  
intensity



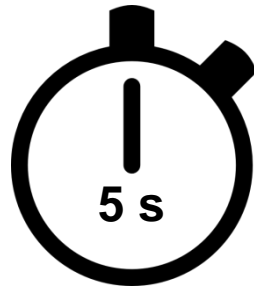
Mark a position  
at ~ 3000 Lux



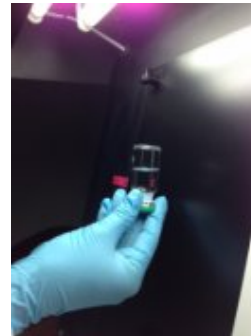
# Exp.3: Reduced Light intensity



Inspect at  
marked position



Inspection time  
5s black, 5 s  
white background



Swirl or  
invert



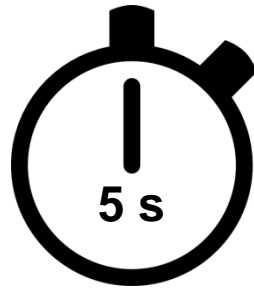
Record  
result



# Exp.4: No agitation



Inspect at  
marked position



Inspection time  
5s black, 5 s  
white background



No  
Swirling or  
inverting



Record  
result