

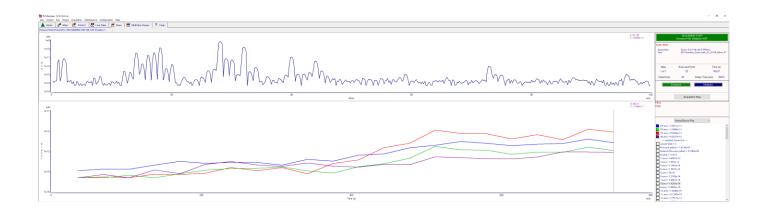
# Pharmbiocon

Das Ingenieurbüro im Pharmaumfeld und der Medizintechnikbranche



#### Content of the training:

- Basics mass spectrometer
- Chemical background
- Interpretation of the measurement result
- Hands-On Part

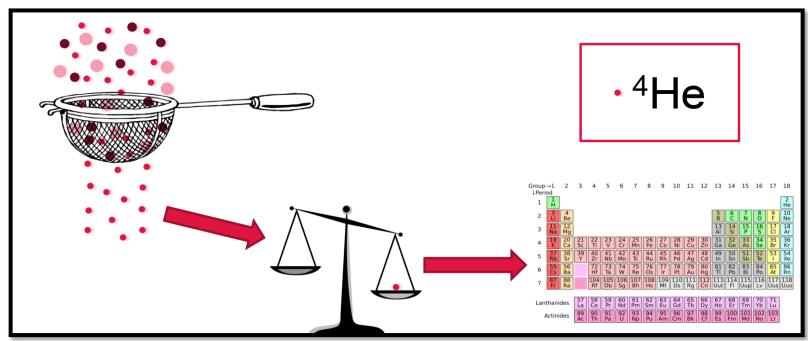




### Applications of mass spectrometry:

- For analysis of chemical products in laboratories
- Process analysis in combustion processes, power plant processes, exhaust gas analysis
- Quality control/Vacuumsystems (outgassing, leak detection)
- Surface analysis

#### Basic principle of mass spectrometry:



The individual atoms or molecules are separated, the mass/charge ratio is determined and the chemical product is assigned to a specific mass spectrum (fingerprint).

## Basics mass spectrometer

**RESEARCH & DEVELOPMENT** 

DESIGN

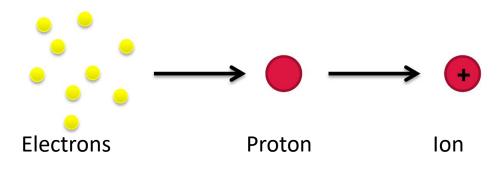
INSTALLATION

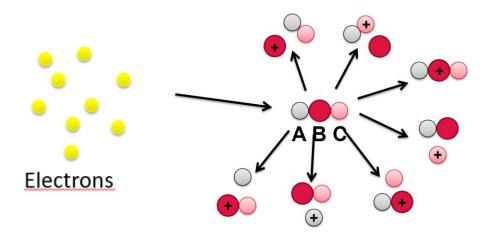
COMMISSIONING

**FUNCTIONALITY** 

PERFORMANCE

## Ionization of the gases:





In the ionization process, different fragments are created. Some fragments with high and others with low probability.

## Basics mass spectrometer

**RESEARCH & DEVELOPMENT** 

**DESIGN** 

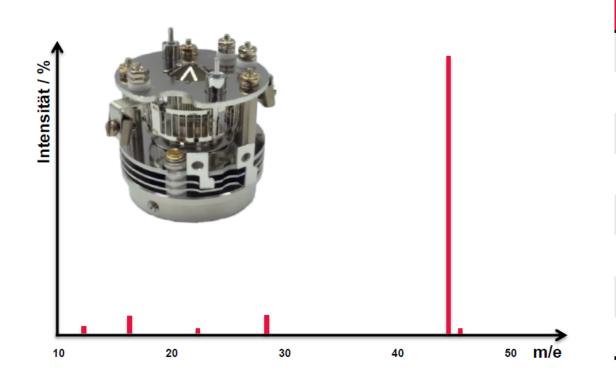
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## CO2 fragmentation



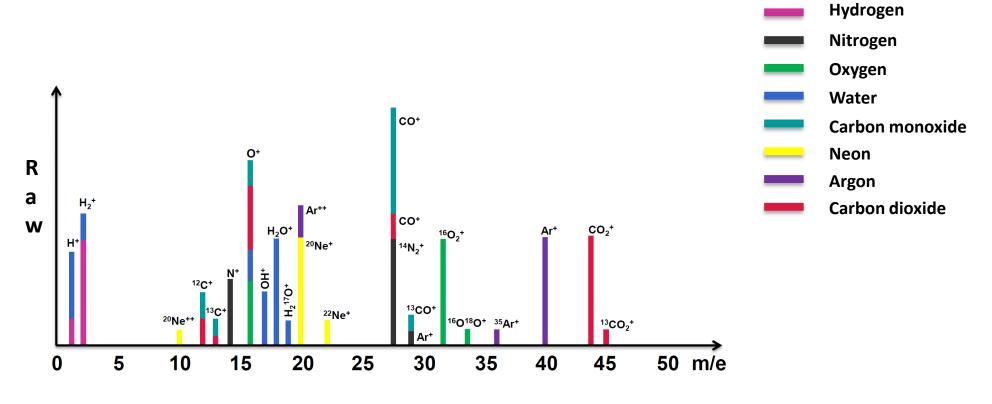
#### Fragments of CO2

m/e	Intensität	lon
12	2,46	<sup>12</sup> C <sup>+</sup>
16	6,24	<sup>16</sup> O+
22	1,78	<sup>12</sup> C <sup>16</sup> O <sub>2</sub> ++
28	6,55	<sup>12</sup> C <sup>16</sup> O <sup>+</sup>
29	0,06	<sup>13</sup> C <sup>16</sup> O <sup>+</sup>
44	100,00	12C16O2+
45	1,16	<sup>13</sup> C <sup>16</sup> O <sub>2</sub> +
46	0,41	<sup>12</sup> C <sup>16</sup> O <sup>18</sup> O <sup>+</sup>



### Applications of mass spectrometry:

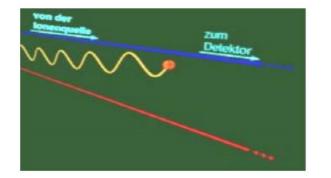
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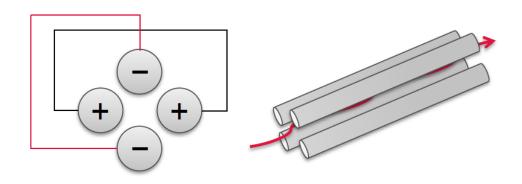


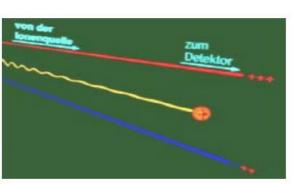
Due to the Gaussian normal distribution, a unique mass spectrum is created for each molecule

#### Separation of masses:

- 4 cylindrical metal bars
- opposite bars are electrically connected
- an AC voltage field is applied to a DC voltage field
- stable flight paths for certain ions
- with a suitable m/e- relation, the ion reaches the detector
- if the relation does not fit, the ion is deflected before it hits the detector



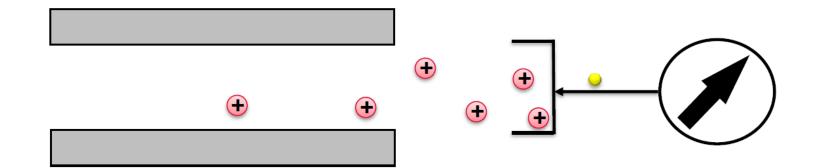




RESEARCH & DEVELOPMENT DESIGN INSTALLATION COMMISSIONING FUNCTIONALITY PERFORMANCE

#### Detector:



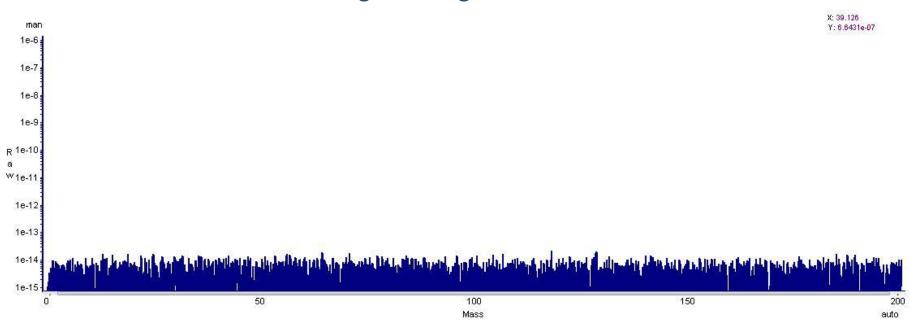


- If the m/e- relation is correct, the corresponding ion flies through the magnetic field and hits the detector.
- The relation m/e- is adjusted for each mass, so that only the corresponding mass crosses the path.



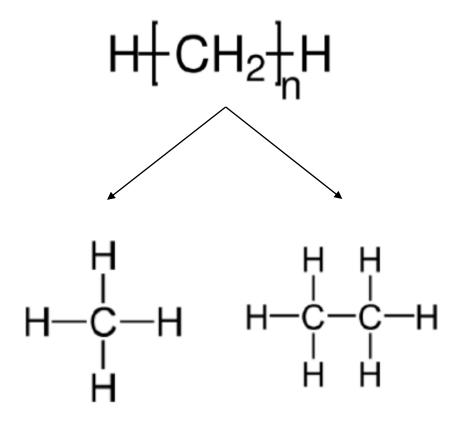
#### **Detector:**





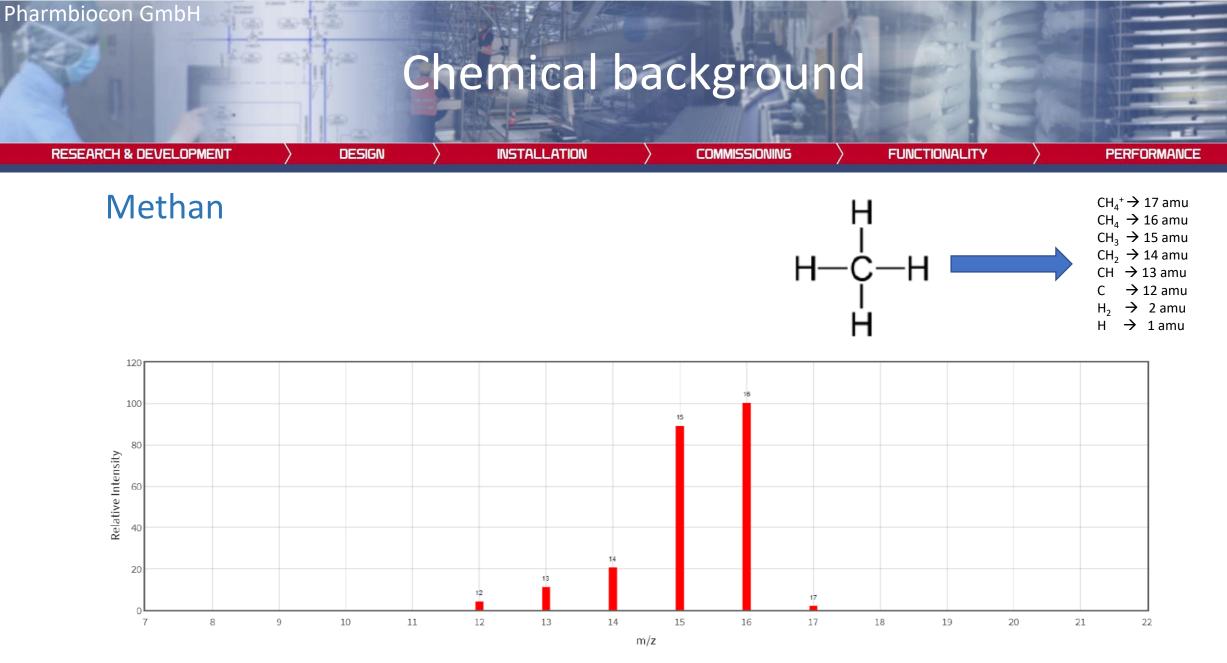
- The detector outputs a minimum intensity independent of the gas analysis
- This signal is called "ground" and results from minimal voltage changes

## Alkanes (hydrocarbons)



In the following we will have a look at which fragments are produced during ionization and which mass spectrum results from it

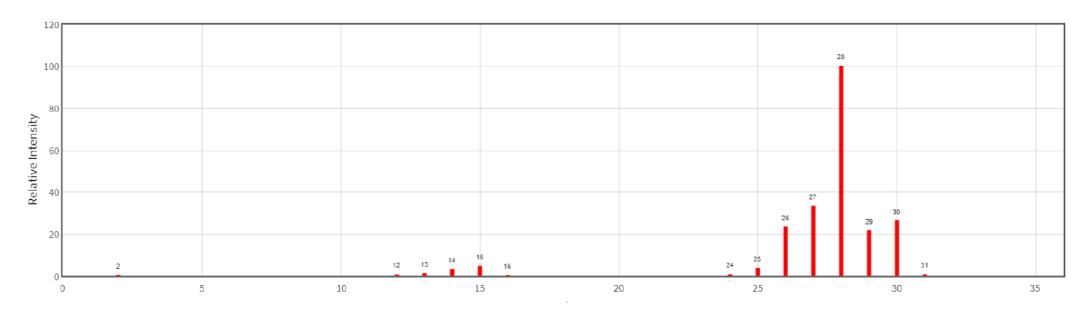
The fragments occur with different probabilities, the most frequently occurring fragment is set to intensity 100% and the others are set in relation to it



Due to the different probability of the resulting fragments, a unique mass spectrum results like a fingerprint



Ethan

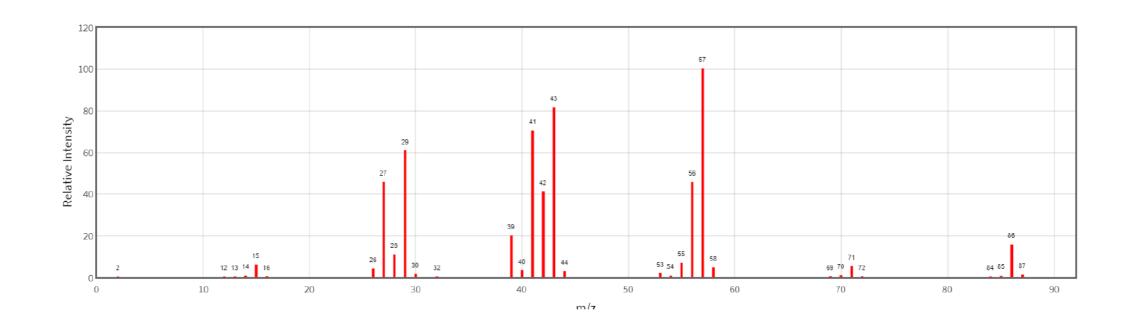


# Chemical background

RESEARCH & DEVELOPMENT > DESIGN > INSTALLATION > COMMISSIONING > FUNCTIONALITY > PERFORMANCE

n-Hexan

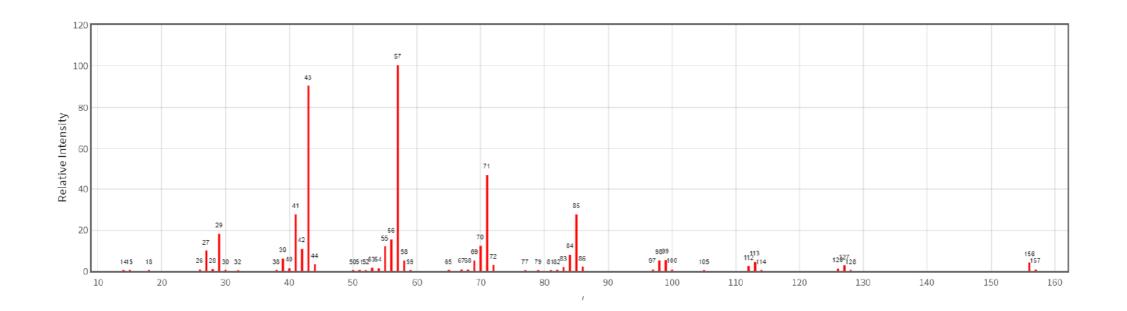
$$H_3C$$
 CH3





n-Hexan





# Chemical background

RESEARCH & DEVELOPMENT

**DESIGN** 

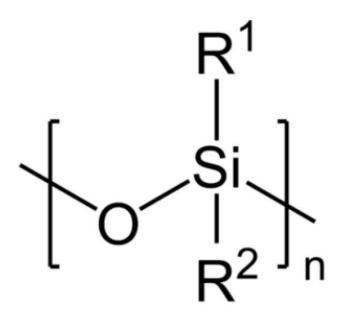
INSTALLATION

COMMISSIONING

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#### Silicone oils



The repeating unit of the siloxane polymer

- Siloxane Polymer
- Silicone oils are clear, colorless, nontoxic, neutral, odorless, tasteless, chemically inert, temperature-stable over a wide range, hydrophobic liquids with a molecular mass of 162 to 150,000 g/mol

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# Chemical background

**RESEARCH & DEVELOPMENT** 

DESIGN

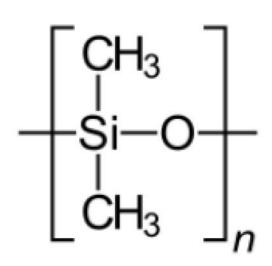
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## Polydimethylsiloxane (C2H6OSi)



Masses

- H-1
- C 12
- O − 16
- Si 28

Sum formula: SiOC<sub>2</sub>H<sub>6</sub>

n=0 n=1

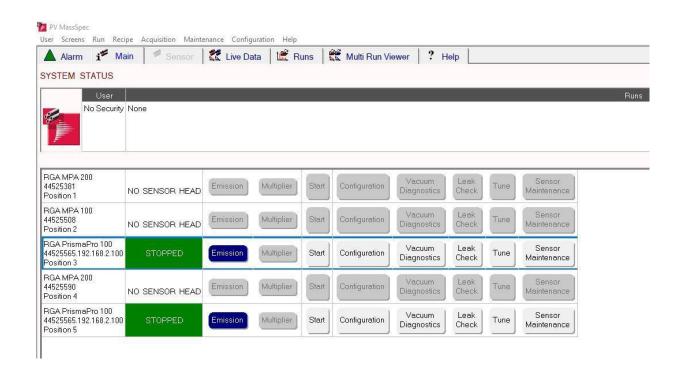
73amu 147amu 221amu

n=2

 $SiC_3H_9$   $Si_2OC_5H_{15}$   $Si_3O_2C_7H_{21}$ 



#### Pv MassSpec



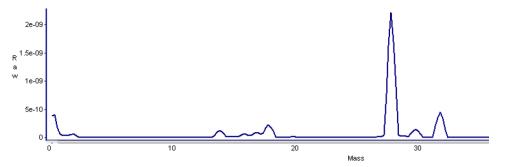
- Recording and evaluation of measurements with one software
- compatible with Windows 10
- manage multiple devices simultaneously
- compatible with PrismaPro (and PrismaPlus



## PV MassSpec Measuring Modes

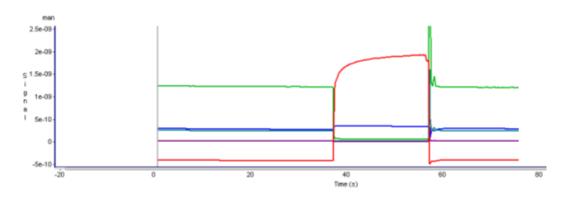
#### Analog Scan:

- Total mass spectrum
- Mass range selectable



#### MID Mode:

- Selected masses
- Development over time



## Interpretation of the measurement result

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PERFORMANCE

#### Scan of the chamber with silicone oil

- During the scan over all masses, all fragments are detected which are created during the ionization of the air molecules
- If there are traces of evaporated silicone oil in the atmosphere, these fragments are also detected
- The indicators for silicone oil are mainly 45 amu, 59 amu and 73,74,75 amu
- During the scan over all masses, each mass is sampled several times, resulting in parabolic peaks
- The intensity is always relative to the main peak  $N_2$  Intesity = 10
- If the limited sample of silicone oil evaporates, the intensity decreases over time until finally all the oil has evaporated
- In the case of a leak, no decrease in intensity will be seen, as it is not a limited quantity here
- When the chamber is clean, only the fragments of air can be seen

