

CCEANING, DISINFECTION, & CONTAMINATION CONTROL

STERILE COMPOUNDING

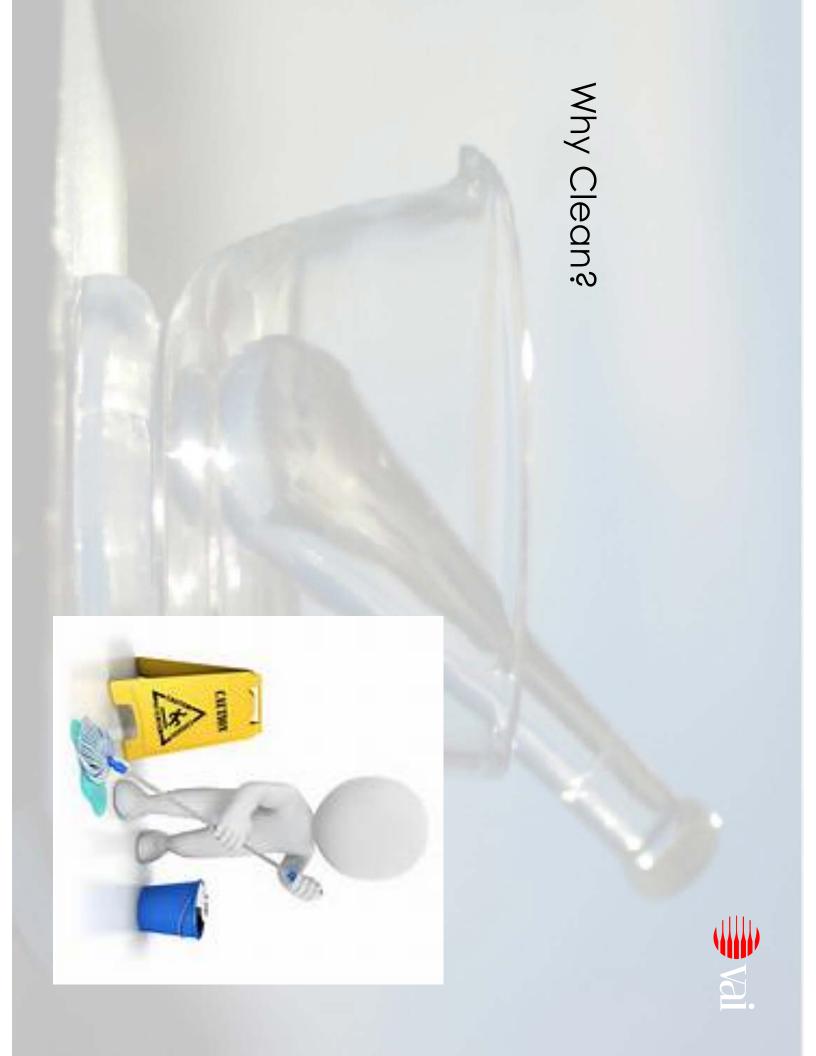
March 14, 2017



AGENDA

- Y G E IV D Y
- Why Clean?
- USP<797> Overview
- 483's
- Best Practices Contamination Control Principles
- Disinfectants
- FDA Expectations
- Questions







990

- Nebraska
- Bacterial infection from non-sterile cardioplegia solution compounded in a hospital
- 4 Patients died
- Pennsylvania
- Pseudomonas aeruglnosa infection from compounded eye drops.
- 2 Patients lost their vision

1998

- California
- Bloodstream infection [enterbacter cloacae] from contaminated prefilled saline syringes.
- 11 Children became septic

200

- Missouri
- Bloodstream infections in pediatric patients traced to a hospital pharmacy
- 4 Patients developed an infection, 1 case of bacterial meningitis
- California
- Infection outbreak following injection of betamethasone compounded at a community pharmacy
- 11 Patients developed an infection and 3 patients die

2002

- South Carolina
- 5 Cases of fungal infection from contaminated injectable steroids manipulated by a compounding pharmacy 1 person dies
- Michigan
- contamination with penicillum mold

2003

- Missouri
- Bacteria contamination with Burkholderia cepacia in compounded infant solution.
- Used by 19,000 patients with chronic lung disease.

2004

- Texas
- Home infusion facility prefilling syringes of heparin and saline – unregistered Medical Device manufacturer
- Pseudomonas bloodstream infections 36
 Infections in 4 states

2004

- Maryland
- 16 Patients from 3 clinics develop Hepatitis-C infection after injection
- Death and disease are directly associated

Texas

compound from a compounding bacteria from contaminated intravenous Multi-state outbreak of gram negative pharmacy

Maryland

- operation preparing several CSP's. Outsourcing (pharmacy) compounding
- Discovery of gram-negative rods
- At least 10 patient deaths from contaminated solutions

NJ & California

- infections due to contaminated Patients contracted Serratia marcescens compounding pharmacy magnesium sulfate prepared by a
- 25 people effected

Minnesota

- aeruginosa and Burkholderia cepacia injection contaminated with Pseudomonas Compounded trypan blue ophthalmic
- 2 Patients were blinded



Alabama

- contaminated parenteral drug prepared by a compounding pharmacy 16 Cases of gram negative bacteria from
- 9 deaths

California

- Severe eye infections due to compounding. contamination of Avastin during
- developed a brain infection. 16 Patients effected - 1 with lost vision, 1

California

- compounding pharmacy. Blue-G [BBG] or receiving injections of use of the compounded product Brilliant Outbreak of fungal endophthalmitas after triamcinolone from the same
- 9 Patients effected

2013

- sterile drugs within expiry and ceased sterile operations. A compounder recalled all purportedly
- bloodstream infections 15 patients developed bacterial
- 2 deaths





Investigative Findings:

- Breaks in Aseptic Technique
- Poor Employee Hygiene
- Poor Garbing Practices
- Failure to Comply with Compounding Best Practices
- Untrained Compounding Personnel
- Failure to Achieve Sterility
- Pharmacy used Non-Sterile Components in Preparations



June 2008

- 1st Full Revision of USP<797>
- Pharmaceutical Compounding Sterile Preparations
- Established standards to prevent harm and fatality to patients that **Preparations** ingredients, or incorrect ingredients in Compounding Sterile bacterial endotoxins, large content errors in the strength of correct could result from microbial contamination (non-sterility), excessive





1960's & 70's

National Committee to address patient safety issues

Early 1990's

- ASHP, USP, & NABP issued practice recommendations
- ASHP Conducts 1st national survey

1992

USP Issues 1st draft recommendation – USP<1074>

1993

- ASHP issues a Technical Assistance Bulletin [TAB]
- Quality Assurance for Pharmacy Prepared Sterile Products

1995

Adopted finalized version - USP<1206>



1995

ASHP Conducted a survey – poor adherence

2002

ASHP Conducted a similar survey

2004

First official and enforceable chapter – USP<797>

2008

1st Full revision

2017 Expert Committee on Compounding – Panel Review continues



What is USP?

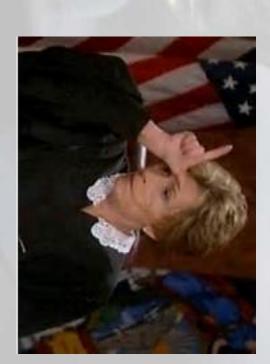
- United States Pharmacopeia
- Scientific non-profit organization that sets standards for the identity, strength, quality, and purity of medicines, food ingredients, and dietary supplements.
- Not an enforcement body

Recognized in Federal Law

Federal Food, Drug, and Cosmetic Act

Enforcement?

By whom ?







Enforcement? . <1000 = A Requirement

Subject to Inspection by FDA

>1000-1999 = General information chapters

Guidelines not enforceable by FDA

- By whom?
- Boards of Pharmacy (limited to licensed 503A pharmacies)*
- Some states have changed their practice standards in response to the national publicity of pharmacy compounding errors.
- Adopted more stringent standards than USP<797>
- FDA (discretionary enforcement patient well-being and affect to public health is suspect)
- Greater emphasis on 503B's

Surveyable by accreditation organizations

- JACHO Joint Commission on Accreditation of Healthcare Organizations
- ACHC Accreditation Commission for Health Care, Inc.
- CHAP Community Health Accreditation Program

^{*} January 1 2017 – CA Outsourcing facilities must register with CA BofP

- Non-Compliance
- Violation of law
- Monetary penalties
- Healthcare professional (HCP) licensure at risk



Pharmaceutical Compounding Personnel are now held accountable for the cleanliness and sound aseptic technique principles of their sterile compounding areas.





Applies to compounded:

- Biologics
 Diagnostics
 Drugs
 Nutrients

- Radiopharmaceuticals





Applies to practitioners in:

- Hospitals
- Patient treatment clinics
- Retail pharmacies
- Physician's practice facilities
- Other facilities in which CSP's are prepared, stored, and dispensed





NECC

- 751 Cases of fungal meningitis 64 deaths
- 20 States
- Untrained compounding personnel
- Failure to achieve sterility improper use of filter



In this Thursday, Oct. 4, 2012, file photo, a sign requesting "No Soliciting" hangs on the door of the New England Compounding Center. (AP Photo/Stephan Savoia, File)

(NEWSER) – Staffers at a pharmacy linked to the deadly meningitis outbreak documented dozens of cases of mold and bacteria growing in rooms that were supposed to be sterile, according to federal health inspectors. In a preliminary report on conditions at the pharmacy, the US Food and Drug Administration said today that even when the contamination at New England Compounding Center exceeded the company's own safety levels, there is no evidence that staffers investigated or corrected the problem. The FDA uncovered some four dozen reports of potential

contamination in company records, stretching back to January this year.



Compounding outsourcing facilities - 503B

Compounding Quality Act - November 2013

provisions of the FD&C Act, such as current good manufacturing practice "Outsourcing facilities will be inspected by FDA and must comply with other (cGMP) requirements."

that are manufactured → Key requirements will apply equally to drugs that are compounded and those

21 CFR 210 & 211

CITED 483'S

- Environmental Monitoring [80%]
- **-**≥ï
- Surfaces
- Personnel
- Gowning

[73%]

- Poor employee hand hygiene and garbing practices
- Cleaning & Disinfection [60%]
- Poor cleaning
- Insufficient written protocols
- Insufficient execution of written protocols
- Untrained personnel
- Failure to achieve sterility



RECENT 483 OBSERVATIONS



- The ISO 5 hood is located in an area that is not a classified area
- The operator's movements were not slow and deliberate within the ISO 5 hood
- hand wiped the tront inside working surtace of the ISO 5 hood The operator initially sprayed the ISO 5 hood surface with IPA and using an ungloved
- with the floor, no corrective action was initiated. This operator then entered the ISO 5 While an operator was gowning in the anteroom, we observed that the sleeve of the operator made contact with the floor of the anteroom. Following contact of the garb
- specify to use sterile 70% IPA. Currently, no sporicidal cleaning agent is used. The cleaning procedures do not include the use of sporicidal agents and did not
- were observed to currently be in use The type of wipes to use in the hood are not specified, regular household paper towels
- non-sterile gowning materials including the outer gown, gloves, hairnet, and shoe The gowning of operators prior to entering the aseptic processing areas is done using
- The operator did not wash his hands prior to gowning and donning gloves
- Specifically, sterile wipes used to sanitize surfaces including those within the ISO 5 rooms stored in a manner that does not guarantee they remain before use classified area and LAF (Laminar Airflow Hood) are opened in respective ISO 7 buffer

Source: www.fda.gov

RECENT 483 OBSERVATIONS



- sterile drug products are prepared Your pharmacist uses non-sterile disinfectants to clean the laminar flow hood where
- unison with the IPA to sanitize ISO 5 LAFWs are not sterile. Although sterilized IPA is used to sanitize surfaces of the ISO 5 LAFWs, the wipes used in
- closures, and components while they produced the sterile drug product. ... I observed a pharmacist passed gloved hands over open drug product containers,
- your IV hoods where you produce sterile drug products. You have failed to document cleaning of your "Clean Room", including the cleaning of
- Specifically, the firm's cleaning procedure lacks the use of a sporicidal agent
- surfaces where the pharmacist reconstitutes sterile drug product, within the ISO 5 hood at approximately face-level to the operator. We observed what appeared to be various colors of dried material beneath the metal
- they are composed of particle shedding material Non-sterile wipes are used to disinfect the ISO 5 hoods' sterile processing surfaces and
- observed to be transferred from ISO 7 to ISO 5 areas without sanitizing Materials including IV bags and packaged syringes used in manufacturing were
- The cleaning procedure provides minimal detail regarding the technique for cleaning the ISO 5 LAF hood where aseptic filling occurs

Source: <u>www.fda.gov</u>

PRINCIPLES CONTAMINATION CONTROL

- Hand hygiene
- Garbing
- Cleaning and disinfecting the work areas
- Competency and personnel monitoring
- **Environmental monitoring**





FULL CIRCLE APPROACH



Control What Enters Your Environment

Proper Use and Application



Test and Monitor Your Environment



Cleaning and Disinfection



Control What Enters Your Environment

- If you don't let the contamination in, you don't have to contend with it
- compounding cleanroom can compromise the environmental conditions during Lack of control for the cleanliness and sterility of components entering the
- environmental conditions control as to what enters is our security blanket for satisfactory Once the disinfectant dries, our killing power is complete and the level of



Control What Enters Your Environment

- corrugated boxes, should be performed outside of the critical areas. Activities that generate particles, including removing supplies from
- Items should be unpacked outside the ante area
- Supplies and equipment should be sprayed and wiped with a suitable disinfecting agent
- Allow disinfectant to dry before placing in bins.



What to Control that Enters your Environment

- Start with items transferred into the cleanroom
- Personnel (#1 Source)
- Syringes Needles
- Bags Disinfectants
- Water
- Have proper procedures in place for entry into the cleanroom

Material Handling Procedure for Introducing Supplies into the Compounding Environment





All cartoned supplies must be removed from shipping cartons in the warehouse or other area outside of the controlled environment.

Apply sterile 70% IPA directly onto the supplies and wipe down using a sterile, non-linting wiper. This should be performed in the dirty side of the anteroom or outside of the segregated compounding area.

Place supplies and equipment onto a clean cart on the clean side of the controlled environment. (The segregated compounding area, ante area, or buffer room depending on facility design.) Storage of supplies in the anteroom should be limited to those required for compounding.



Transfer only the supplies required into the buffer area or segregated compounding area by transporting on a clean, disinfected cart.



Are You Letting Contamination In?

Table 1: Sample testing of items routinely used in isolators

Sharps bin	Needle package	Swab package	Syringe package	ltem
57.1	60	66.7	60	% Contaminated
42.9	20	16.6	40	% Bacillus (spores)

Source: M. G. Cockcroft, D. Hepworth, J. C. Rhodes, P. Addison, A. M. Beaney. "Validation of Liquid Transfer Disinfection Techniques for Transfer of Components Into Hospital Pharmacy Cleanrooms," Hospital Pharmacist (September, 2001).



How to Clean & Disinfect Incoming Components?

Table 2
Table 2: Validation of liquid disinfection
of liquid
disinfectio
on techniques
Ues

B.subtilis	S.aureus	Reduction of organisms
27.6%	99.8%	Spray (with Alcohol)
80.6%	99.6%	Wipe (with Alcohol)
93.9%	100%	Spray & Wipe (with Alcohol)

Source: M. G. Cockcroft, D. Hepworth, J. C. Rhodes, P. Addison, A. M. Beaney. "Validation of Liquid Transfer Disinfection Techniques for Transfer of Components Into Hospital Pharmacy Cleanrooms," Hospital Pharmacist (September, 2001).

PEOPLE



Outer layer of human skin can host up to 1 million microorganisms per cm²

15,000,000 - 30,000,000	Performing a workout
10,000,000	Walking ~ 5.5 MPH
7,500,000	Walking normally
5,000,000	Walking slowly
2,500,000	Standing Up
1,000,000	Sitting, moving arms, legs or head
500,000	Sitting, small movement of arms or head
100,000	Sitting or standing still
Number of particles generated (0.5 micron and larger/minute)	Activity

Source: Introduction to Contamination Control & Cleanroom Technology, Matts Ramstorp

MINIMIZE PERSONNEL CONTAMINATION

- Good Hygiene
- Shower Daily
 Wear Clean Clothes
- Proper Gowning
- Skin Conditions
- Illness
- No Cosmetics
- No Jewelry Aseptic Technique Wash Hands
- Smoking



GARBING/GOWNING

Similar Interpretations

- USP<797> Chapter 3
 CA State Board of Pharmacy Section 1751.5
 FDA 21 CFR 211.28



GARBING/GOWNING

- Non-shedding material
- Shoe Covers
- Hair Cover
- Face Mask Garment
- Sleeves
- Gloves
- Appropriate for the duties the personnel performs



GARBING AND HAND HYGIENE





Remove outer garments, i.e. coats, jackets, hats, scarves, sweaters, etc., and place in a designated

Don shoe
covers, one at
a time, placing
the covered
shoe on the
clean side of a
line of
demarcation



Don head cover. Don facial hair cover if applicable

GARBING AND HAND HYGIENE





Don facemask.
Don eye shield if applicable.



Don a nonshedding gown with closed neck and elastic cuffs.



Apply waterless hand scrub.
Don sterile gloves.



Perform hand hygiene [wash] procedure.

(Optional)
Don protective sterile sleeves over lab coat sleeves.

GLOVING PROCEDURE









thoroughly using lint-free wipes. pick, then wet hands and forearms and wash with Clean fingernails under warm running water with a nail [unscented] soap and water for at least 30 seconds. Dry

around wrists and neck. Don a non-shedding gown with sleeves that fit snugly

USP<797>

activity". alcohol based handrub with sustained antimicrobial "Before entering the buffer area, apply a suitable

CA State Board of Pharmacy

based product followed by donning of sterile gloves..." "Hand cleansing with a persistently active alcohol-

Gloves are to be routinely disinfected with sterile 70% IPA.

• Every 30 minutes for continuous sterile

- Every 30 minutes for continuous sterile compounding
- Between interventions

ASEPTIC TECHNIQUES BASICS



- Do not touch sterile product contact parts (needle, septum, etc.)
- Slow and deliberate movements in classified areas
- Minimize talking No yelling
- Minimize interventions
- Sanitize gloves between interventions
- If an item falls on the floor, leave it there
- Maintain first air
- Unidirectional HEPA filtered air free of particulate

DISINFECTING ISO 5 HOOD



- Spray and wipe surfaces in the following order (avoiding filter media):
- Ceiling Back Wall
- Side Walls, IV bar and hooks Equipment Counter/Work Surface

- surface Wipe from top to bottom and back to front, include all sides and work
- Use overlapping strokes
- Change wipers when soiled





DISINFECTING ISO 5 CAI/PEC



- Spray and wipe surfaces of main chamber in the following order (avoiding filter media):
- Ceiling Back Wall
- Side Walls, IV bar and hooks
- Equipment
- Counter/Work Surface
- Clean and disinfect antechamber in the same order
- Wipe from top to bottom and back surtace to front, include all sides and work
- Use overlapping strokes
- Change wipers when soiled



USING THE 2 BUCKET MOP SYSTEM



of active solution in the Small amount back bucket

USING THE 2 BUCKET MOP SYSTEM

- Dip the mop into the back bucket
- Wring the mop
- Dip the mop to the front bucket (active)
- Wring the mop
- starting from top to bottom, back to front, (do not contact filters). Apply to appropriate surface [based on SOP]
- Repeat
- Next stroke should overlap the first by approximately 2 inches
- cleaning the wall Change mop if it contacts the floor when
- Keep surface wet for a minimum of 10 minutes



GENERAL ORDER OF DISINFECTION WILLIAM

Start with "cleaner" areas and work your way to "dirtier" areas

- Disinfect Equipment (PEC's)
- Disinfect Ceilings
- Disinfect WallsDisinfect Floors
- Allow to Air Dry

All cleaning MUST be documented in the area cleaning log.

GENERAL ORDER OF DISINFECTION

Pharmacy Area

Anteroom ISO 7 or 8

Buffer Area

ISO 7

Primary Engineering Control (PEC) ISO 5

Direct Compounding Area (DCA)

Clean to Dirty



DECONTAMINATION CLEANING VS

"You can clean without decontaminating, however, you can not decontaminate without cleaning".





CLEANING VS DECONTAMINATION



S





DECONTAMINATION CLEANING VS

CLEANING

Removal of all foreign matter

DECONTAMINATION

Involves the use of physical or chemical means to remove inactivate, and destroy [pathogenic] microorganisms







WHAT ARE SANITIZERS



DISINFECTANTS, & SPORICIDES?

- Reduce some level of microbial contamination; least effective agents
- 10³ reduction in vegetative cells
- Examples: Isopropyl Alcohol (70% IPA) and Denatured Ethyl Alcohol (70% EtOH)

- Reduce higher levels of vegetative microorganisms than sanitizers depending on the strength and contact time
- 10⁶ reduction in vegetative cells
- **Disinfectants** Examples: Phenolics, Quaternary Ammoniums

Sporicides

- Effective against all microorganisms provided the wetted contact time is achieved
- 10^b reduction vegetative cells and spores General Sporicidal/Sterilant
- Examples: Appropriate Concentrations of Sodium Hypochlorite, POAA, and Hydrogen Peroxide





Classified Area	Normal Action Level in cfu's
Grade A: Equipment/Filling Machines:	0-1
Grade A: Walls	1 to 3
Grade A: Floors	1 to 5
Grade A: Air	0-1
Grade B: Equipment	5 to 10
Grade B: Walls	10
Grade B: Floors	10 to 15
Grade B: Air	0-10
Grade C: Walls	25
Grade C: Floors	50
Grade D: Air	25 to 50

EPA Registration requires 60/60 carriers with no failures at 10x6

 $1,000,000 = 6 \log$

PEC CLEANING & DISINFECTING



			CACI	BSC	MAYT	ISO 5 Primary Engineering Controls	Room Type/Surface	
Durina use as reauired	Monthly or based in response to EM micro monitoring results	When spills occur When surface contamination is known/suspected	 Before each batch Every 30 minutes 		 Beginning of each shift 	y ntrols	Minimum Frequency*	
Sprav & Wipe	Spray & Wipe		Spray & Wipe		Spray & Wipe		Method	
	Sporicidal		Disinfecting*	Disinfecting*	Cleaning (Disinfecting)		Application	
Sterile 70% IPA	General Sporicide Or C.Diff Spore ?? *** ***(not an EPA test organism for sporicidal claim)		Sterile 70% IPA	Sterile 70% IPA	Germicidal Detergent		Product **	

Always refer to site specific SOP's for cleaning and disinfection instructions.

^{**} All cleaners, disinfectants, sporicidal products and wipes must be sterile in the ISO 5 Classified area.



ISO 7 & 8 CLEANING & DISINFECTING

Room Type/Surface	Minimum *	Method	Application	Product
ISO 7 & 8 - Buffer Area & Anteroom	Anteroom			
Counters, Work surfaces, door plates, handles, gowning benches	Daily	Wipe	Cleaning (Disinfect)	Germicidal detergent
	Daily	Мор	Cleaning (Disinfect)	Germicidal detergent
Floors	Monthly or quarterly based in response to EM micro monitoring results	Мор	Sporicidal	General Sporicidal Agent
	Monthly	Мор	Cleaning (Disinfect)	Germicidal detergent
Walls & Ceilings	Quarterly or yearly based in response to EM micro monitoring results	Мор	Sporicidal	General Sporicidal Agent
Storage Shelving	Monthly	Wipe	Cleaning (Disinfect)	Germicidal detergent
In-coming Supplies	As needed	Spray & Wipe	Disinfecting	Sterile 70%IPA Or other appropriate sterile product

^{*} Always refer to site specific SOP's for cleaning and disinfection instructions.

DISINFECTANT CHOICES





Alcohols



No Residue
Broad Spectrum
Evaporates Quickly
EPA Registered (Some)

Poor Detergency

Not Sporicidal

Limited Contact Time
VOC Emissions

Not all 70% IPA's are EPA registered



Phenolics



Broad Spectrum

Moderate Detergency

EPA Registered

Not Sporicidal

Heavy Residues

Slippery When Wet

Restricted Ingredients



Quaternary Ammonium (Quats)



Broad Spectrum

Good Detergency

Low Residue

EPA Registered

Not Sporicidal



Hydrogen Peroxide (H₂O₂)



Broad Spectrum

Sporicidal Activity

No Residue

Evaporates to H₂0 and O₂

Poor Detergency

Not EPA Registered

Exposure Limits [PEL]

(depending on air exchanges)

Sodium Hypochlorite (Bleach)



Sporicidal (0.52% and greater via efficacy testing)

Moderate Detergency

EPA Registered (Some)

NaCl2 Salt Residue

Corrosivity Concerns

Unpleasant Odor

Hydrogen Peroxide/Peracetic Acid



General Sporicide Very low residue **Broad Spectrum EPA Registered**

> Soft metal compatibility **Poor Detergency**

Pungent Odor

Exposure limits [PEL]

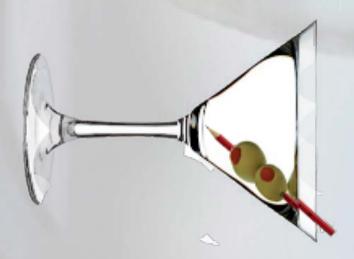
(depending on air exchanges)

PERFECT DISINFECTANT

- Rapid kill

Full spectrum of activity

- Easily prepared and soluble in water
- Stable
- Sterile
- Hard water and soil tolerant
- Environmental compatibility
- Non-corrosive
- No residues
- Economical
- Safe to use



PERFECT DISINFECTANT





WHY USE A STERILE DISINFECTANT?

- Disinfectants do not kill all organisms
- May transfer organisms through disinfectants to the aseptic compounding areas
- Disinfectants are spread on ceilings, walls, and floors
- The concern is mainly for spores in the solution
- Packaging is a potential source of contamination.







IN-USE EXPIRATION

- Many variables are at play including:
- Storage
- Handling
- Air traffic/movement
- People traffic/movement
- → Sterility and efficacy





ROTATION OF DISINFECTANTS AND RESISTANCE



- Rotation is an applicable method and term used to address agent possible contamination that is not killed by the first disinfecting
- Resistance does not mean (in disinfection):
- Developing an immunity to a disinfectant
- Resistance means (in disinfection):
- An organism that was never destroyed by a chemical agent in the population tested
- to Sporicide should be based on your Environmental Monitoring Program Data Frequency of rotation from a Disinfectant



CA CR



Potential issues:

- Sterile water but no sterile germicidal detergent?
- 503A's vs 503B's Is there really a difference in CSP's?
- Which sporicide is being used?
- C.Diff spore disinfectant in rotation is inappropriate
- <10 minute dwell time at room temperature?
- Non-sterile wipes for use inside the PEC's
- For obvious reasons

identified microbial contamination, including spore-forming bacteria disinfecting the aseptic processing areas, from within your cleanroom for testing. Testing results of the sample throughout the assigned expiry period. Investigators collected a sample of unused wipes, intended for use in

https://www.fda.gov/ICECI/EnforcementActions/WarningLetters/2017/ucm544740.htm



FDA EXPECTATIONS



What about 503A exemptions relative to cGMP?

subject to the other public health protections in the FD&C Act, such as the prohibition on insanitary conditions."* "Compounded drugs that meet the conditions of section 503A are still

* US FOOD & DRUG ADMINISTRATION

FDA's Human Drug Compounding Progress Report:

Three Years After Enactment of the Drug Quality and Security Act

January 2017





Insanitary Conditions at Compounding Facilities Guidance for Industry August 2016

- Examples of Insanitary Conditions
- Sterile Drugs Insanitary Conditions Applicable to the Production of Sterile and/or Non
- Insanitary Conditions in a Sterile Operation
- Aseptic Practices
- Equipment / Facilities
- Sterilization
- Cleaning and Disinfecting
- Identifying Insanitary Conditions
- Corrective Actions
- Regulatory Action

FDA EXPECTATIONS



Insanitary Conditions at Compounding Facilities Guidance for Industry August 2016

Cleaning and Disinfecting

- Use of sterile disinfecting agents, wipes, and pads in the aseptic processing areas.
- Proper & frequent use of a sporicidal agent in the facilities cleanrooms and ISO 5
- Disinfection of equipment & supplies entering each of the classified areas.
- Sufficient disinfectant contact time.



QUESTIONS?



Veltek Associates, Inc. 15 Lee Boulevard

Malvern, PA 19355-1234 USA

Mark Compo

Director of Process Cleaning and Healthcare Divisions

Office: 610-644-8335 x149 Cell: 267-884-6515

Fax: 215-345-8745

www.sterile.com

E-mail: mcompo@sterile.com