

2022 PDA



VISUAL INSPECTION FORUM

VISUAL INSPECTION PROCESS:
DRIVING CONTINUOUS IMPROVEMENT

pda.org/EU/VIForum22

26-27 APRIL 2022
BERLIN, GERMANY

EXHIBITION: 26-27 APRIL

TRAINING: 28-29 APRIL

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PEOPLE
SCIENCE AND
REGULATION®

WELCOME FROM THE CHAIRS

Dear Colleagues,

On behalf of the Scientific Program Planning Committee and PDA Europe, we are looking forward to welcoming you to the **2022 PDA Visual Inspection Forum**, to take place in **Berlin, Germany on 26-27 April 2022!**

We have been hard at work organizing another conference to keep you current with advances in inspection technology and the ever-changing regulatory landscape. We are also excited to return to a live, in-person meeting format.

Visual inspection, and especially the detection of particles, remains at the center of many discussions regarding product manufacturing control, quality assurance, and regulatory compliance. We continue to see product recalls related to visual defects. Inspection methods and technology also continue to advance. The application of artificial intelligence (AI) and deep learning (DL) to automated inspection is an exciting area of recent investigation. These are just a few of the many topics featured at this year's forum.

Since 2000, we have organized the Visual Inspection Forum to discuss new technical and regulatory developments in this field. We are pleased to have experts to discuss new developments in the field of visual inspection, including a basic understanding of the inspection process, special requirements for difficult to inspect products, practical aspects of manual and automated methods, and the regulatory and compendial requirements like those found in the update of Annex 1 or USP <1790> and the new FDA Guidance.

The forum program is intended to initiate and support discussion and professional exchange through the diversity of scientific presentations, training courses, and networking events.

We look forward to you joining us in Berlin!

Sincerely,
The Chairs



John G. Shabushnig, Ph.D.
*Principal Consultant
Insight Pharma Consulting, LLC*



Romain Veillon,
*Director Visual Inspection & Leak Testing
GlaxoSmithKline*

SCIENTIFIC PROGRAM PLANNING COMMITTEE

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Romain Veillon, *GSK, Chair*

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Falk Klar, *PDA*

Stefanie Nebelin, *Manager Programs & Events, PDA*



WELCOME TO VISUAL INSPECTION FORUM

COVID-19 PERSONAL PRECAUTIONARY MEASURES

PDA is committed to deliver safe and secure in-person events. In conjunction with the venue and vendors supporting our event, PDA strictly adheres to all national, provincial and local government regulations.

TUESDAY, 26 APRIL 2022

09:00 – 18:00 CET

9:00 **Welcome and Introduction** Falk Klar, *PDA Europe*

Welcome from the Chairs John Shabushnig,
Insight Pharma Consulting
Romain Veillon, *GSK*

OPENING PLENARY: Updates from the Regulatory Landscape

Moderator: Romain Veillon, GSK
Co-Moderator: Linda Wildling, Takeda

Visual inspection of parenteral is a highly regulated domain, compendial recommendations evolve constantly to adapt to changing environments and technology evolution. This session will cover both European and US perspectives on visual inspection regulation with key speakers from FDA, USP, EDQM, and German inspectorate.

Particulates and related Updates in the European Pharmacopeia (Ph.Eur.) *Regulatory Speaker invited*

Hanns-Christian Mahler,
Ten23 Health

Inspectors View on Visual Inspection *Speaker invited*

10:20 **COFFEE BREAK, POSTER SESSION & EXHIBITION**

USP Particle Chapters: A Summary of Recent Changes and their Implications John Shabushnig,
Insight Pharma Consulting

Regulatory Aspects of Visible Particulates Testing and Control *U.S. FDA*

Q&A, Discussion Romain Veillon, *GSK*
Linda Wildling, *Takeda*

12:10 **LUNCH BREAK, POSTER SESSION & EXHIBITION**

SESSION 1: Particle Characterization and Safety Impact Evaluation

Moderator: Markus Lankers, MIBIC
Co-Moderator: Hanns-Christian Mahler, Ten23 Health

Understanding the source, composition, and health impact of particulate matter provides the necessary information for the development of adequate control strategies and comprehensive risk assessments. A contamination control strategy illustrated by a case study will be highlighted in the first part of the session. The second presentation will discuss the challenges and risk management strategies involving the potential medical impact of particulates.

Clinical Considerations: Assessing the Safety Implications of Extrinsic Particles John Ayres,
Pharma Safety Solutions

Controlling Particulate Contamination at the Source by use of CCS *GxPFONT Consulting Group*

Q&A, Discussion Markus Lankers, *MIBIC*
Hanns-Christian Mahler, *Ten23 Health*

14:20 **EXHIBITION & POSTER SESSION**

SESSION 2: Artificial Intelligence: from MVI to AVI and into the Future

Moderator: **Florian Krickl**, Vitronic
Co-Moderator: **Jose Zanardi**, Syntegon

Increasing challenges in visual inspection generate demand for new technologies and methods. This session gives a deep understanding of the latest developments in artificial intelligence, automation, and vision technology and its practical application in pharmaceutical inspection processes. In addition, research activities of key industry players and research centers present innovative methods for actual and future inspection needs.

Human-like Inspection Robot

Romain Veillon,
GSK

Artificial Intelligence Applied in the Human-Like Automated Vision Inspection

Stevanato Group

Incorporating Deep Learning into Existing Vision Configurations for Cosmetic Defects of Lyophilized Product

Johnson & Johnson
Felix Riehn,
Körber Pharma Inspection

15:50 COFFEE BREAK, POSTER SESSION & EXHIBITION

INTERACTIVE QUESTIONNAIRE: Where is the Industry Now and Where are We Headed: A Status Update

Practical Applications, Challenges, and Solutions When Using Deep Learning and Big Data for Automated Visual Inspection

MSD

Integrating Multimodal Sensing and AI for Automated Inspection of Parenteral Products

Massachusetts Institute of
Technology

Q&A, Discussion

Florian Krickl, Vitronic
Jose Zanardi, Syntegon

18:00 END OF CONFERENCE DAY 1 & NETWORKING EVENT



CONFERENCE AGENDA

WEDNESDAY, 27 APRIL 2022

09:00 – 16:30 CET

09:00 Welcome to Day 2

John Shabushnig,
Insight Pharma Consulting
Romain Veillon, *GSK*

SESSION 3: Difficult to Inspect Product

*Moderator: **Andrea Sardella**, Stevanato Group*
*Co-Moderator: **Jose Zanardi**, Syntegon*

This session will introduce state of the art inspection technologies developed to tackle the difficulties posed by some of the most challenging products existing in the market. Biotechnology is leading the wave of personalized medicines showing great benefits but also posing new challenges to assess the quality level of bio manufactured products. Additionally, new drugs require also tailored containers such as BFS, which pose inspection difficulties of their own. And even with standard formulations and containers, the challenges with lyophilized products and bubbles in liquids are a persisting topic for inspection improvement. Experts are developing new concepts and technologies to solve these issues, as we will see in the following presentations.

Visual Inspection of High Viscosity Syringe Containers

Amgen
Syntegon

Automatic Vision Inspection of Cell Therapy Products: Challenges, Opportunities, Mechanical Approaches, and Technologies

Brevetti CEA
ANEMOCYTE S.R.L

AVI of Difficult to Inspect Blow Fill Seal Container Blocks

Rommelag

10:20 COFFEE BREAK, POSTER SESSION & EXHIBITION

Challenges during Automatic Inspection of Lyophilized Products: Case Study on Collapsed Cake and Unusual Cake Appearance

Amgen Technology Ireland
Brevetti CEA

INTERACTIVE QUESTIONNAIRE: Addressing Challenges in the Visual Inspection Process Regarding Evolving Medicines

Q&A, Discussion

Romain Veillon, GSK
Linda Wildling, Takeda

12:15 LUNCH BREAK, POSTER SESSION & EXHIBITION

CLOSING PLENARY: Improving the Visual Inspection Life Cycle

*Moderator: **John Shabushnig**, Insight Pharma Con.*
*Co-Moderator: **Herve Soukiassian**, BD*

This session is organized to share practical experience and lessons learned from a wide range of industry experts. It discusses evolving testing methods for components and expected changes in the European regulations found in EMA Annex 1. Pandemic supply experience provides another valuable lesson, and the session concludes by putting it all together with an example of a life-cycle approach for continuous process improvement.

Updates on Recent PDA Activities

Speaker invited

Practical Implications of the revised Annex 1

eyetec

Lessons from Visual Inspection

Pfizer

How to Establish a Holistic, Company-Wide Visual Inspection & Particle Life-Cycle Management Program

Takeda
Linda Wildling, Takeda

14:35 COFFEE BREAK, POSTER SESSION & EXHIBITION

CLOSING PLENARY: Improving the Visual Inspection Life Cycle *(continued)*

Moderator: **John Shabushnig**, *Insight Pharma Con.*
Co-Moderator: **Herve Soukiassian**, *BD*

Enabling Visual Inspection in Commercial Production during Product Development

Körber Pharma Inspection

Closing Panel Discussion

Romain Veillon, *GSK*
Felix Riehn, *Körber Pharma Inspection*

Conference Summary and Take-Home Message

John Shabushnig, *Insight Pharma Con.*
Romain Veillon, *GSK*

Closing Remarks & Farewell

Falk Klar, *PDA Europe*

16:30 END OF CONFERENCE

VENUE

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SPECIAL REQUIREMENTS



If you require special accommodations to fully participate, please attach a written description of your needs with your registration form. Specific questions can be directed to info@pda.org.

PDA EUROPE UPCOMING CONFERENCES AND EVENTS



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2022

03. Feb 2022

26-27 APR 2022	2022 PDA Visual Inspection Forum	Berlin, Germany
16-17 MAY 2022	2022 PDA Medical Devices and Connected Health Conference	Dublin, Ireland
16-17 MAY 2022	2022 PDA Robotics and Automation Conference	Dublin, Ireland
18-19 MAY 2022	2022 PDA Annex 1 Workshop	Dublin, Ireland
02-03 JUN 2022	2022 PDA Parenteral Packaging Conference	Basel, Switzerland
20-21 JUN 2022	2022 PDA Virus Conference	Brussels, Belgium
22-23 JUN 2022	2022 PDA Advanced Therapy Medicinal Products Conference	Brussels, Belgium
20-21 SEP 2022	2022 PDA BioManufacturing Conference	Amsterdam, The Netherlands
22-23 SEP 2022	2022 PDA Annex 1 Workshop	Amsterdam, The Netherlands
05-06 OCT 2022	2022 PDA Quality and Regulations Conference	Amsterdam, The Netherlands