

### PDA Visual Inspection Forum 2025

#### Monday, 10 March

07:30-08:30

#### Continental Breakfast

07:30 - 17:30

#### Registration Open

08:30 - 10:15

#### P1: Regulatory Perspectives

Moderator: Rick J. Watson, BS Chem Eng, Director, Merck

08:30 - 08:45

Welcome and Opening Remarks from Forum Co-Chairs

Co-Chair: Romain Veillon, Director Vision Technology, GSK

Co-Chair: Rick J. Watson, BS Chem Eng, Director, Merck

08:45 - 09:15

Visual Inspection Regulatory and Compendial Update

Presenter: John G Shabushnig, PhD, Principal Consultant, Insight Pharma Consulting, LLC

09:15 - 09:45

Regulatory Expectations for the Assessment of Visible Particulates in Injectable Pharmaceuticals

Presenter: Rukman S De Silva, Policy Lead, OPQ, CDER, U.S. FDA

09:45 - 10:15

Q&A

10:15 - 11:00

Networking Break in the Exhibit Hall

10:15 - 11:00

Poster Presentations in the Exhibit Hall



#### PDA Visual Inspection Forum 2025

11:00 - 12:30

#### P2: Process Development

Moderator: Romain Veillon, Director Vision Technology, GSK

11:00 - 11:30

Visual Inspection Challenges in Gene and Cell Therapy Production: From Clear Glass and Product to Opaque Plastic and Product

Presenter: Ines Bauer, Expert Science & Technology, Novartis Pharmaceutical Manufacturing GmbH, Schaftenau

11:30 - 12:00

How to Boost Your Manual Visual Inspection: A Case Study of Improving the Efficiency of MVI

Presenter: Antonio Burazer, Global Head Visual Inspection & Particle LCM, Takeda

12:30 - 13:30

Networking Lunch with Exhibitors

13:30 - 13:45

Interactive Questionnaire Session

13:45 - 15:15

#### A1: New challenges in Visual Inspection Qualification

Moderator: Andrea Sardella, PhD

13:45 - 14:05

Successful Qualification of an AI-Model for a Low-Fill Liquid Vial Particle Inspection

Presenter: Bastian Kronenbitter, Head of Data Science, Körber Pharma Inspection GmbH

Co-Presenter: Bastian Kronenbitter, Head of Data Science, Körber Pharma Inspection GmbH

14:05-14:25

Qualifying an Automated Visual Inspection (AVI) Using Recirculation Function

Presenter: Jun L. Ordonez, Sr. Manager, Pfizer

14:25 - 14:45

Development of a Global Standard Operating Procedure Across the Manufacturing Network for Both Liquid and Difficult to



### PDA Visual Inspection Forum 2025

Inspect Parenterals Case Study

Presenter: Pere Joaquin, Director of Site Quality and QP, Reig Jofre

14:45 - 15:15

Q&A

13:45 - 15:15

#### B1: Advances in Particle Investigations

Moderator: Robert J Miller, Director, Technical Services, Pfizer Inc

13:45 - 14:05

Problem Solving During Trace Foreign Matter Investigations: Points to Consider

Presenter: Mary Lee Ciolkowski, PhD, Sr. Principal Scientist, Bausch + Lomb

14:05-14:25

Achieving Particle Reduction via Supplier Contamination Control Strategies and Innovation in RTF Packaging

Presenter: Colleen O'Brien, MS, Strategy and Technical Affairs, Gerresheimer

14:25 - 14:45

Cellulose - Understanding and Narrowing Down its Sources

Presenter: Casey M Jarvis, Research Scientist, MVA Scientific Consultants

14:45 - 15:15

Q&A

15:15 - 16:00

Networking Break in the Exhibit Hall

15:15-16:00

Poster Presentations in the Exhibit Hall



#### PDA Visual Inspection Forum 2025

#### A2: Particle Detection Capability

Moderator: Rukman S De Silva, Policy Lead, OPQ, CDER, U.S. FDA

16:00 - 16:20

Beyond Size and Shape: The Role of Color in Particle Detection

Presenter: Atanas Koulov, PhD, Chief Scientific Officer, Clear Solutions Laboratories AG

16:20 - 16:40

3D Printed Protein-Like Model Particles as Particle Standards for Performance Evaluation of Novel Human-Inspired Automated Visual Inspection Instrument

Presenter: Oliver Germershaus, Professor, University of Applied Sciences Northwestern Switzerland

16:40 - 17:00

Case Studies: Increasing PoD in MVI for DIP

Co-Presenter: Menno Sels, MSE, Project Engineer VI & CCIT, eyetec

Presenter: Bram J.J. KEYMOLEN, Co-Founder, eyetec

17:00 - 17:30

Q&A

16:00 - 17:30

#### B2: Novel AI-Based Equipment for Difficult-to-Inspect Products

Moderator: Linda Wildling, PhD, Head of Digital Innovation Success Management, Takeda Pharmaceuticals International AG

16:00 - 16:20

Difference Between Rule-Based and AI Algorithms in the Quality Control of Difficult-to-Inspect Parenterals

Presenter: Matthias Kahl, Head of R&D and Lab Services, WILCO AG

16:20 - 16:40

Enhancing Image Classification and Reducing False Rejection Rates in BFS DIP Products Using AI on AVI systems

Presenter: GIANMARCO PINCELLI, Technical Sales Manager, Bonfiglioli Engineering srl

16:40 - 17:00

Unsupervised Machine Learning Applied to Difficult-to-Inspect Products



### PDA Visual Inspection Forum 2025

Presenter: Brian Turnquist, PhD, Chief Technical Officer, Boon Logic

17:00 - 17:30

Q&A

17:30 - 18:30

Networking Reception in Exhibit Hall

#### Tuesday, 11 March

07:30 - 08:30

#### Continental Breakfast

07:30 - 17:00

#### Registration Open

08:30 - 10:00

#### P3: Visual Inspection Acceptance Sampling and Performance Measurement

Moderator: John G Shabushnig, PhD, Principal Consultant, Insight Pharma Consulting, LLC

08:30-09:00

Sampling in the Visual Inspection Process: AQL and Defect Trending

Presenter: Robert J Miller, Director, Technical Services, Pfizer Inc

09:00-09:30

Use of Mathematical Model for Detection Performances Comparison of MVI versus AVI

Presenter: Mitsutaka Shirasaki, Principal Engineer, Genentech Inc.

09:30 - 10:00

Q&A

10:00 - 10:45



#### PDA Visual Inspection Forum 2025

10:00 - 10:45

Poster Presentations in the Exhibit Hall

10:45 - 12:15

A3: Inspection Optimization

Moderator: Markus Adlberger, MSc, Product Owner Visual Inspection Software, Körber Pharma

10:45 - 11:05

Modernization of an MVI Program to Improve Defect Detection

Presenter: David B Wetherington, Sr. Manager, Operations (Visual Inspection and Packaging), Thermo Fisher Scientific

11:05 - 11:25

Revolutionizing Pharmaceutical Inspection: Upgrading to Automated Visual Inspection Systems

Presenter: Scott Council, North Carolina Division Director, Performance Validation

Co-Presenter: Bill Waterstreet, Principal Validation Engineer, Performance Validation

11:25-11:45

Manual Visual Inspection (MVI) and Inspector Training and Qualification

Presenter: Tracey Sinjen, Principal Consultant, Lachman Consultants

11:45 - 12:15

Q&A

10:45 - 12:15

**B3:** Novel Inspection Equipment Design and Application

Moderator: Rick J. Watson, BS Chem Eng, Director, Merck

10:45 - 11:05

AI-Driven Visual Inspection: Unlocking Data for Smarter Production

Presenter: Massimo Frasson, Ceo & General Manager, BREVETTI C.E.A. S.p.A.

11:05 - 11:25

A Semi-Automated IV Bag Inspection System (IVBIS)



### PDA Visual Inspection Forum 2025

Presenter: Neil Jesse Hamilton, Vice President Technical Services, AWS Bio-Pharma Technologies LLC

11:25 - 11:45

The Next Phase in Visual Inspection – Complete Electronic Records

Presenter: Gerlad Budd, President, Phoenix Imaging Ltd.

11:45 - 12:15

Q&A

12:15 - 13:15

Networking Lunch with Exhibitors

13:15-13:30

Interactive Questionnaire Session

13:30 - 15:00

P4: Visual Inspection Process Development and Qualification

Moderator: Linda Wildling, PhD, Head of Digital Innovation Success Management, Takeda Pharmaceuticals International AG

13:30 - 14:00

Visual Inspection Validation Considerations for Traditional and New Technology

Presenter: Rick J. Watson, BS Chem Eng, Director, Merck

14:00-14:30

Benefit of Digital Visual Inspection Platform

Presenter: Romain Veillon, Director Vision Technology, GSK

14:30 - 15:00

Q&A

15:00 - 15:45



### PDA Visual Inspection Forum 2025

15:00 - 15:45

Poster Presentations in the Exhibit Hall

15:45 - 17:00

P5: Panel Discussion

Moderator: Romain Veillon, Director Vision Technology, *GSK*Moderator: Rick J. Watson, BS Chem Eng, Director, *Merck* 

15:45 - 16:55

Panel Discussion

Panelist: Markus Adlberger, MSc, Product Owner Visual Inspection Software, Körber Pharma

Panelist: Rukman S De Silva, Policy Lead, OPQ, CDER,  $U.S.\ FDA$ 

Panelist: Robert J Miller, Director, Technical Services, Pfizer Inc

Panelist: Andrea Sardella, PhD

Panelist: John G Shabushnig, PhD, Principal Consultant, Insight Pharma Consulting, LLC

Panelist: Romain Veillon, Director Vision Technology, *GSK*Panelist: Rick J. Watson, BS Chem Eng, Director, *Merck* 

Panelist: Linda Wildling, PhD, Head of Digital Innovation Success Management, Takeda Pharmaceuticals International AG

16:55 - 17:00

Closing Remarks from Forum Co-Chairs

Co-Chair: Romain Veillon, Director Vision Technology, *GSK*Co-Chair: Rick J. Watson, BS Chem Eng, Director, *Merck*